



# Atrial Fibrillation

## An Escalating Cardiovascular Disease with Significant Clinical and Economic Consequences

### Focus: Dronedarone - A New Cardiovascular Drug

Dear Medical Colleague,

On behalf of the Medical Affairs Division of sanofi-aventis, we would like to invite you to participate in the **Atrial Fibrillation: an Escalating Cardiovascular Disease with Significant Clinical and Economic Consequences - Focus: Dronedarone - A New Cardiovascular Drug** program which will take place on **Wednesday, July 21, 2010**.

This program is designed to improve knowledge of the disease state and provide a forum for in-depth discussion. We are seeking local health care professionals like you who are willing to participate by sharing patient care experiences and a working knowledge of implementing programs within their institutions which ultimately improve patient care. This is not a CME Program. Below are the details of this meeting:

- Title:** Atrial Fibrillation: An Escalating Cardiovascular Disease with Significant Clinical and Economic Consequences - Focus: Dronedarone - A New Cardiovascular Drug
- Venue:** Morton's Steakhouse  
7400 Wisconsin Avenue  
Bethesda, MD 20814  
301.657.2650
- Date:** Wednesday, July 21, 2010
- Time:** 6:30 PM Registration & Dinner

To register for this program, visit [mergemtgs.com](http://mergemtgs.com) and click on the "register" icon. Your program code is **BETJUL21**. You may also complete the attached registration form and fax it back to 516.977.1152 or you may register by calling 800.636.0781 or 516.821.0025. **Please respond at your earliest convenience to assure your participation.** To secure your space you must register by **Monday, July 19, 2010**.

Pursuant to industry guidelines and company policy, sanofi-aventis is unable to pay for any guests meals. Guests will not be permitted to attend any meal functions or any part of the meeting. We sincerely appreciate your understanding and compliance.

If you need any additional information regarding this meeting or the meeting logistics, please feel free to contact Merge Meetings between 8:30 AM and 5:30 PM ET at 516.821.0025 or 800.636.0781.

Thank you for your interest and I look forward to your participation.

Sincerely,

*Lana Konigsberg*

Lana Konigsberg, PharmD  
Regional Medical Liaison  
U.S. Medical Affairs, Cardiovascular



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#### Program Date and Time:

- This program is scheduled to take place on **Wednesday, July 21, 2010.**
- The presentation will begin promptly at **6:30 PM.**

#### Program Reservations:

- To attend this program, please register by **Monday, July 19, 2010.**
- There are several ways to register for this program:
  - Visit **mergemtgs.com** and click on the “**register**” icon. Your program code is **BETJUL21.**
  - Complete the registration form and fax it to **516.977.1152.**
  - You may register by dialing **800.636.0781** or **516.821.0025.**

#### Program Location:

- This program will take place at:  
**Morton’s Steakhouse**  
**7400 Wisconsin Avenue**  
**Bethesda, MD 20814**  
**301.657.2650**
- MapQuest ([www.mapquest.com](http://www.mapquest.com)) can assist you in providing directions to the restaurant from your specific location.

#### Arrivals and Departures:

- Please plan to arrive at the restaurant no later than 15 minutes prior to the start of the program.

#### Parking:

- Valet parking is available at the restaurant for \$8. Garage parking is also available for \$3.

#### Attire:

- Business casual or casual attire is appropriate.

#### Attendee Expenses:

- All pre-arranged group meals are included.
- Attendees are responsible for their own expenses.

#### \*Program Confirmations and Reminders:

- A program confirmation will be sent to you via email or fax. Please be sure to include this information when registering for the program.
- A program reminder will be sent to you 2 days prior to the event.

#### Cancellations:

- If you are unable to attend the program and have previously registered for it, please contact Merge Meetings immediately at **800.636.0781** or **516.821.0025** between 8:30 AM and 5:30 PM ET.

#### Questions:

- Contact Merge Meetings at **800.636.0781** or **516.821.0025** from 8:30 AM to 5:30 PM ET.

*\*Your email address is kept in the strictest of confidence. Your email address is never sold or used for anything other than the purpose of communicating with you regarding this program.*



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Wednesday, July 21, 2010 • Morton's Steakhouse • Bethesda, MD

- I Will Attend the Meeting  
 Sorry, I Cannot Attend the Meeting

Complete the information below and fax this form to 516.977.1152 by **Monday, July 19, 2010**

Full name _____	Title _____	
Degree(s) _____	Specialty _____	Sub-Specialty _____ <i>(if applicable)</i>
Institution _____		
Address 1 _____		
Address 2 _____		
City _____	State _____	Zip _____
Mailing Address _____ <i>(if different from above)</i>		
_____		
Administrative Assistance _____	Your E-mail Address _____	
Phone # _____	Fax # _____	
Home Phone # _____	<i>(For emergency purposes only)</i>	

Questions? Please call Merge Meetings at 800.636.0781 or 516.821.0025 or  
via email at [info@mergemtgs.com](mailto:info@mergemtgs.com)

*Your email address is kept in the strictest of confidence. Your email address is never sold or used for anything other than the purpose of communicating with you regarding this meeting.*